# **BEVERAGE FACTORY WÖRTH AM RHEIN:** WELL DEFINED PROCESS AIR FOR THE COMPLETE PROCESS **CHAIN IN A SINGLE BOTTLING PLANT**





# PRACTICAL REPORT



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Beverage factory Wörth am Rhein: Ventilation system (air volume 5 x 60,000 m<sup>3</sup>, 3 x 30,000 m<sup>3</sup>, 2 x 20,000 m<sup>3</sup> – total 430,000 m<sup>3</sup>)







The Pfälzer Erfrischungsgetränke GmbH (PEG) built a superlative beverage factory in the South Palatinate. Around 1.5 million cubic metres of water is be processed each year. A total air volume of over 400,000 cubic metres per hour is to be moved at the factory. And not just somehow: For example the production of PET bottles, a precisely predetermined process air is imperative. And all this of course at an economic cost and taking into consideration the highest hygiene standards - quite a complicated project and clearly something for VEN-TAFLEX. Then even here the system offers clear benefits and refreshing possibilities.

### The task

- **1.** Installation of the system above a roof with low carrying capacity
- 2. Implementation of a high-quality and long-lasting ventilation system
- 3. Hygienic suitability
- **4.** Cost savings with the total installation

#### The VENTAFLEX solution

- ▶ 1. The originally planned static could be significantly reduced since VEN-TAFLEX tubes weigh approximately 70% less than conventional spiral ducts
- 2. Simplified mounting system (concrete laundry slab, mounting system construction). Securing through the roof covering was not necessary
- ▶3. About 2,000 m² of VENTAFLEX tubing was installed spread across

10 ventilation strands with dimensions of Ø 370 - 1270 mm

The company Cofely (Karlsruhe branch), carried out a really convincing installation and is very pleased with the VENTAFLEX cooperation. From the initial drafting, up to the construction logistics everything work out just fine.



### **Overview of benefits**

- Costs savings with the materials
- More installation options due to the variety of designs
- Savings in operating costs

   (up to 40% less energy loss,
   up to 10% less pressure loss)
- Lower installation costs (up to 60% less installation time)
- Up to 70% weight reduction important for the structural engineering and handling

Rapid individual adaptations







MORE EFFICIENCY FOR AIR DUCT SYSTEMS

# VENTAFLEX Vertriebsgesellschaft mbH & Co. KG

Im Gewerbegebiet 3 48612 Horstmar - Germany

Further references at www.ventaflex.de